





# **LCT Laboratory Carton Tester**

The consistent flow of cartons through form and fill machines is governed by two important parameters; crease quality and frictional forces between carton surfaces. The LCT solution provides a measure of both these parameters. The instrument measures the torque required to fold the carton crease, as well as the coefficient of friction, which is the degree of slippage between the surfaces of adjacent cartons when fed from the magazine of the cartooning machine. Additionally, the instrument records the spring back force, which indicates the materials' resilience after the crease is folded. This is important as it can effect the way the carton behaves during the forming process and can also cause glued flaps to spring open before the adhesive has had time to cure. End users gain from an improved running efficiency on form and fill lines while converters gain from a reduction in rejected cartons.



#### UK & INTERNATIONAL

RDM Test Equipment Ltd. 39 Gold Nurseries Business Park Jenkins Drive Elsenham Hertfordshire CM22 6.UX

Tel: +44 (0)1279 817171

Email: sales@rdmtest.con

#### AMERICAS

RDM Test Equipment LLC. 441 Old Hwy 8 NW Suite 203 New Brighton Minneapolis MN55112 USA

Mobile:+1 651 485 2372
Email: sales@rdmtest.com



### **Features**

Four Instruments in one:
Fold - Form - Spring back - Friction
Measures tongue as a function of

Measures torque as a function of folding angle

For cartons with creases up to 590 mm wide

For cartons up to 8 mm thick Data capture and analytical HMI Touchscreen

Simple data export to .csv and .pdf

# **Applications**

Carton board and micro flute primary packaging for FMCG, fragrances, drinks, lighting, etc.

Carton board and Corrugated secondary packaging

Packaging Converters

### **Options**

Friction Tester for LCT

Specifications Electrical Requirements 100 - 240 V 47 - 63 Hz

**Power Consumption** 250 VA Weight 26.5 kg

Ambient Operating Temperature  $10 - 40 \, ^{\circ}\text{C}$ 

## Humidity

30 to 90% RH non-condensing

### **Dimensions**

1000 mm (W) X 270 mm (H) X 420 mm (D)

## **Maximum Carton Width**

590 mm

## **Maximum Carton Thickness**

Up to 8 mm

## **Test Range**

0 – 115° (User selectable)

# **Torque Range**

0 – 4.0 Nm displayed to 3 d.p. Scalable to give Nm per metre of Crease length

### **Fold Rate**

12° per second

### **External Interfaces**

**USB & Ethernet** 



RDM Test Equipment Ltd. 9 Gold Nurseries Business Parllenkins Drive Ilsenham Jentfordshine JM22 GUX

Tel: +44 (0)1279 817171

noil: nolon@ndmtoot oom